

Garant
**Clamping toolholder PDNNR 63°, for indexable inserts DN., right-hand,
Shank / insert size: 25/15mm**

Order data

Order number	250612 25/15
GTIN	4045197861740
Item class	21T

Technical description

Shim pins pack	259044 2
Head length L ₁	37 mm
Overall length L	150 mm
Functional width L ₄	12 mm
Lever screw	259018 7
Insert size	15 mm
Shank size	25 mm
Lever	259015 8
suitable indexable insert	DN.. 1506..
Shim punches pack	259047 2
ISO code toolholder	PDNNR/L 2525M15
Shim	259031 28
Standard	Works standard
Application type	right-hand
Through-coolant	no

Setting angle κ	63 degrees
Application	External longitudinal turning
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Type of product	Boring bar

Accessories

Lever Type 8	259015 8
Lever screw Type 7	259018 7
Shim Type 28	259031 28
Set of shim pins 10 pieces Type 2	259044 2
Shim punches set 10 pieces Type 2	259047 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
Precision Bit for hexagon, 1/4 inch E 6.3 Hexagon 3 mm	674242 3